CoroDrill® 860-GM

Forets hautes performances optimisés multimatières

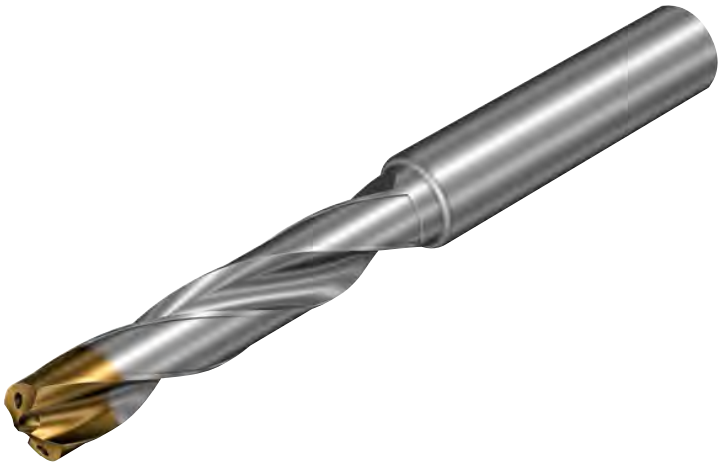
Application

- Convient à de nombreuses matières dans tous les segments industriels, par exemple la mécanique générale, les moules et matrices, l'automobile, l'énergie et la production d'électricité
- Arrosage par l'intérieur et l'extérieur

O C

Champ d'application ISO :

P M K N S H



Caractéristiques et avantages

- Goujures polies pour une évacuation efficace des copeaux
- Productivité élevée et durée de vie d'outil régulière
- Faible coût sans compromis sur la qualité
- Excellente qualité de trou
- Vitesse de pénétration élevée
- Forces de coupe faibles

www.sandvik.coromant.com/corodrill860

Recommandations

Il est recommandé d'utiliser des mandrins hydrauliques de précision.
Il est recommandé d'utiliser l'arrosage par l'intérieur à une pression minimum de 20 bars

Pour les mandrins, voir le catalogue Outils Rotatifs.

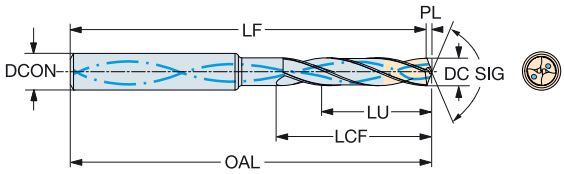
FRE

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
3.00	.118	9.5	.374	3	6	860.1-0300-009A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.00	.118	15.5	.610	5	6	860.1-0300-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.00	.118	24.5	.965	8	6	860.1-0300-024A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.6	3.094	37	1.457	0.4	.016
3.10	.122	9.9	.390	3	6	860.1-0310-009A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.10	.122	16.1	.634	5	6	860.1-0310-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.10	.122	25.4	1.000	8	6	860.1-0310-025A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.6	3.094	37	1.457	0.4	.016
3.17	.125	10.1	.398	3	6	860.1-0317-010A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.17	.125	16.4	.646	5	6	860.1-0317-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.18	.125	26.0	1.024	8	6	860.1-0318-026A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.20	.126	10.2	.402	3	6	860.1-0320-010A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.20	.126	16.6	.654	5	6	860.1-0320-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.20	.126	26.2	1.032	8	6	860.1-0320-026A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.30	.130	10.5	.413	3	6	860.1-0330-010A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.30	.130	17.1	.673	5	6	860.1-0330-017A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.30	.130	27.0	1.063	8	6	860.1-0330-027A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.40	.134	10.8	.425	3	6	860.1-0340-010A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.40	.134	17.6	.693	5	6	860.1-0340-017A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.40	.134	27.8	1.094	8	6	860.1-0340-027A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.45	.136	11.0	.433	3	6	860.1-0345-010A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.45	.136	17.9	.705	5	6	860.1-0345-017A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.50	.138	11.1	.437	3	6	860.1-0350-011A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.50	.138	18.1	.713	5	6	860.1-0350-018A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.50	.138	28.6	1.126	8	6	860.1-0350-028A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.57	.141	11.4	.449	3	6	860.1-0357-011A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.57	.141	18.5	.728	5	6	860.1-0357-018A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.57	.141	28.9	1.138	8	6	860.1-0357-028A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.60	.142	11.5	.453	3	6	860.1-0360-011A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.60	.142	18.7	.736	5	6	860.1-0360-018A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.70	.146	11.8	.465	3	6	860.1-0370-011A1-GM	★	★	★	☆	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.70	.146	19.2	.756	5	6	860.1-0370-019A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.70	.146	28.8	1.134	7	6	860.1-0370-028A1-GM	★	★	★	☆	☆	★	6.0	.236	79	3.110	78.5	3.091	37	1.457	0.5	.020
3.80	.150	12.1	.476	3	6	860.1-0380-012A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	24	.945	0.6	.024
3.80	.150	19.7	.776	5	6	860.1-0380-019A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024
3.80	.150	31.1	1.224	8	6	860.1-0380-031A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.5	3.524	48	1.890	0.5	.020
3.90	.154	12.4	.488	3	6	860.1-0390-012A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
3.90	.154	20.2	.795	5	6	860.1-0390-020A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
3.97	.156	20.6	.811	5	6	860.1-0397-020A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
3.97	.156	32.5	1.280	8	6	860.1-0397-032A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.00	.157	12.7	.500	3	6	860.1-0400-012A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.00	.157	20.7	.815	5	6	860.1-0400-020A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.00	.157	32.7	1.287	8	6	860.1-0400-032A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.10	.161	13.0	.512	3	6	860.1-0410-013A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.10	.161	21.2	.835	5	6	860.1-0410-021A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.10	.161	33.5	1.319	8	6	860.1-0410-033A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.20	.165	13.4	.528	3	6	860.1-0420-013A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.20	.165	21.8	.858	5	6	860.1-0420-021A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.20	.165	34.4	1.354	8	6	860.1-0420-034A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.30	.169	13.7	.539	3	6	860.1-0430-013A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.30	.169	22.3	.878	5	6	860.1-0430-022A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.30	.169	35.2	1.386	8	6	860.1-0430-035A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.36	.172	13.9	.547	3	6	860.1-0436-013A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.36	.172	22.6	.890	5	6	860.1-0436-022A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.37	.172	35.8	1.409	8	6	860.1-0437-035A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.4	3.520	48	1.890	0.6	.024
4.40	.173	14.0	.551	3	6	860.1-0440-014A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.40	.173	22.8	.898	5	6	860.1-0440-022A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028

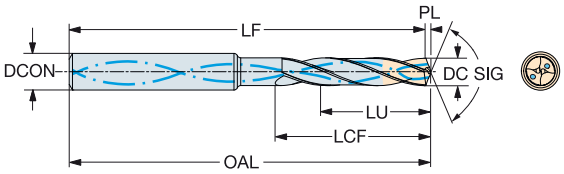
B76 E9 E28 E14

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
4.50	.177	14.3	.563	3	6	860.1-0450-014A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.50	.177	23.3	.917	5	6	860.1-0450-023A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031
4.50	.177	36.8	1.449	8	6	860.1-0450-036A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028
4.55	.179	14.5	.571	3	6	860.1-0455-014A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.60	.181	14.6	.575	3	6	860.1-0460-014A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.60	.181	23.8	.937	5	6	860.1-0460-023A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031
4.60	.181	37.6	1.480	8	6	860.1-0460-037A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028
4.70	.185	14.6	.575	3	6	860.1-0470-014A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.70	.185	24.4	.961	5	6	860.1-0470-024A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031
4.70	.185	38.5	1.516	8	6	860.1-0470-038A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.3	3.516	48	1.890	0.7	.028
4.76	.187	15.1	.594	3	6	860.1-0476-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
4.76	.187	24.7	.972	5	6	860.1-0476-024A1-GM	★	★	★	☆	☆	★	6.0	.236	74	2.913	73.2	2.882	44	1.732	0.8	.031
4.76	.187	38.9	1.532	8	6	860.1-0476-038A1-GM	★	★	★	☆	☆	★	6.0	.236	90	3.543	89.3	3.516	62	2.441	0.7	.028
4.80	.189	15.3	.602	3	6	860.1-0480-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
4.80	.189	24.9	.980	5	6	860.1-0480-024A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031
4.80	.189	39.3	1.547	8	6	860.1-0480-039A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.3	4.067	62	2.441	0.7	.028
4.90	.193	15.6	.614	3	6	860.1-0490-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
4.90	.193	25.4	1.000	5	6	860.1-0490-025A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031
5.00	.197	15.9	.626	3	6	860.1-0500-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
5.00	.197	25.9	1.020	5	6	860.1-0500-025A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031
5.00	.197	40.9	1.610	8	6	860.1-0500-040A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.2	4.063	62	2.441	0.8	.031
5.10	.201	16.2	.638	3	6	860.1-0510-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.10	.201	26.4	1.039	5	6	860.1-0510-026A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.10	.201	41.7	1.642	8	6	860.1-0510-041A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.16	.203	16.4	.646	3	6	860.1-0516-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.16	.203	26.7	1.051	5	6	860.1-0516-026A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.20	.205	16.5	.650	3	6	860.1-0520-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.20	.205	26.9	1.059	5	6	860.1-0520-026A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.20	.205	42.5	1.673	8	6	860.1-0520-042A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.30	.209	27.2	1.071	5	6	860.1-0525-027A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.30	.209	16.6	.654	3	6	860.1-0530-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.30	.209	27.5	1.083	5	6	860.1-0530-027A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.30	.209	43.4	1.709	8	6	860.1-0530-043A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.40	.213	16.5	.650	3	6	860.1-0540-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.40	.213	28.0	1.102	5	6	860.1-0540-027A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.40	.213	44.2	1.740	8	6	860.1-0540-044A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.50	.217	16.4	.646	2	6	860.1-0550-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.50	.217	28.5	1.122	5	6	860.1-0550-028A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.55	.219	45.0	1.772	8	6	860.1-0550-045A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.56	.219	28.8	1.134	5	6	860.1-0555-028A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.56	.219	16.4	.646	2	6	860.1-0556-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.56	.219	28.8	1.134	5	6	860.1-0556-028A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.56	.219	45.5	1.791	8	6	860.1-0556-045A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.1	4.059	62	2.441	0.9	.035
5.60	.220	16.3	.642	2	6	860.1-0560-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.60	.220	29.0	1.142	5	6	860.1-0560-029A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039
5.60	.220	45.8	1.803	8	6	860.1-0560-045A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.0	4.055	62	2.441	1.0	.039
5.70	.224	16.2	.638	2	6	860.1-0570-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.70	.224	29.5	1.161	5	6	860.1-0570-029A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039
5.70	.224	46.6	1.835	8	6	860.1-0570-046A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.0	4.055	62	2.441	1.0	.039
5.80	.228	16.2	.638	2	6	860.1-0580-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.80	.228	30.1	1.185	5	6	860.1-0580-030A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	80.9	3.187	44	1.732	1.1	.042
5.80	.228	47.5	1.870	8	6	860.1-0580-047A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.0	4.055	62	2.441	1.0	.039
5.90	.232	16.1	.634	2	6	860.1-0590-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.90	.232	48.3	1.902	8	6	860.1-0590-048A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.0	4.055	62	2.441	1.0	.039
5.95	.234	16.0	.630	2	6	860.1-0595-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	64.9	2.556	28	1.102	1.1	.043

B76 E9 E28 E14

SANDVIK Coromant

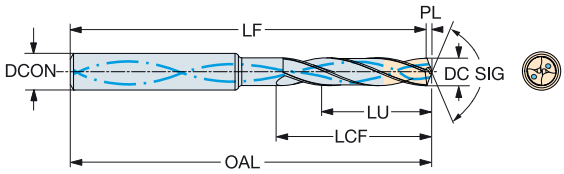
FRE

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
6.00	.236	16.0	.630	2	6	860.1-0600-016A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	64.9	2.555	28	1.102	1.1	.043
6.00	.236	31.1	1.224	5	6	860.1-0600-031A1-GM	★	★	★	☆	☆	★	6.0	.236	82	3.228	80.9	3.185	44	1.732	1.1	.043
6.00	.236	49.1	1.933	8	6	860.1-0600-049A1-GM	★	★	★	☆	☆	★	6.0	.236	104	4.094	103.0	4.055	62	2.441	1.0	.039
6.10	.240	19.4	.764	3	8	860.1-0610-019A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.044
6.10	.240	31.6	1.244	5	8	860.1-0610-031A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.044
6.10	.240	49.9	1.965	8	8	860.1-0610-049A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	125.0	4.921	84	3.307	1.0	.039
6.20	.244	19.7	.776	3	8	860.1-0620-019A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.9	3.066	34	1.339	1.1	.044
6.20	.244	32.1	1.264	5	8	860.1-0620-032A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.9	3.538	53	2.087	1.1	.044
6.20	.244	50.7	1.996	8	8	860.1-0620-050A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.30	.248	20.0	.787	3	8	860.1-0630-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.9	3.065	34	1.339	1.1	.045
6.30	.248	32.6	1.283	5	8	860.1-0630-032A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.9	3.538	53	2.087	1.1	.045
6.30	.248	51.5	2.028	8	8	860.1-0630-051A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.35	.250	20.2	.795	3	8	860.1-0635-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.065	34	1.339	1.2	.045
6.35	.250	32.9	1.295	5	8	860.1-0635-032A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.537	53	2.087	1.2	.045
6.35	.250	52.0	2.047	8	8	860.1-0635-051A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.40	.252	20.4	.803	3	8	860.1-0640-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.064	34	1.339	1.2	.046
6.40	.252	33.2	1.307	5	8	860.1-0640-033A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.537	53	2.087	1.2	.046
6.40	.252	52.4	2.063	8	8	860.1-0640-052A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.50	.256	20.7	.815	3	8	860.1-0650-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.064	34	1.339	1.2	.047
6.50	.256	33.7	1.327	5	8	860.1-0650-033A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.536	53	2.087	1.2	.047
6.50	.256	53.2	2.094	8	8	860.1-0650-053A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.60	.260	20.6	.811	3	8	860.1-0660-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047
6.60	.260	34.2	1.346	5	8	860.1-0660-034A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047
6.60	.260	54.0	2.126	8	8	860.1-0660-054A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.70	.264	20.5	.807	3	8	860.1-0670-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.062	34	1.339	1.2	.048
6.70	.264	34.7	1.366	5	8	860.1-0670-034A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.535	53	2.087	1.2	.048
6.70	.264	54.8	2.157	8	8	860.1-0670-054A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.9	4.917	84	3.307	1.1	.043
6.75	.266	20.5	.807	3	8	860.1-0675-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.062	34	1.339	1.2	.048
6.75	.266	35.0	1.378	5	8	860.1-0675-034A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.534	53	2.087	1.2	.048
6.80	.268	20.4	.803	3	8	860.1-0680-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.8	3.062	34	1.339	1.2	.049
6.80	.268	35.2	1.386	5	8	860.1-0680-035A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.8	3.534	53	2.087	1.2	.049
6.80	.268	55.6	2.189	8	8	860.1-0680-055A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.8	4.913	84	3.307	1.2	.047
6.90	.272	20.3	.799	2	8	860.1-0690-020A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.061	34	1.339	1.3	.049
6.90	.272	35.8	1.409	5	8	860.1-0690-035A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.533	53	2.087	1.3	.049
6.90	.272	56.5	2.224	8	8	860.1-0690-056A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.8	4.913	84	3.307	1.2	.047
7.00	.276	22.3	.878	3	8	860.1-0700-022A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.060	41	1.614	1.3	.050
7.00	.276	36.3	1.429	5	8	860.1-0700-036A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.533	53	2.087	1.3	.050
7.00	.276	57.3	2.256	8	8	860.1-0700-057A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.8	4.913	84	3.307	1.2	.047
7.10	.280	22.6	.890	3	8	860.1-0710-022A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051
7.10	.280	36.8	1.449	5	8	860.1-0710-036A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051
7.10	.280	58.1	2.287	8	8	860.1-0710-058A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.8	4.913	84	3.307	1.2	.047
7.14	.281	22.7	.894	3	8	860.1-0714-022A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.059	41	1.614	1.3	.051
7.14	.281	58.4	2.299	8	8	860.1-0714-058A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.8	4.913	84	3.307	1.2	.047
7.20	.283	22.9	.902	3	8	860.1-0720-022A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.059	41	1.614	1.3	.052
7.20	.283	37.3	1.469	5	8	860.1-0720-037A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.531	53	2.087	1.3	.052
7.30	.287	23.2	.913	3	8	860.1-0730-023A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.058	41	1.614	1.3	.052
7.30	.287	37.8	1.488	5	8	860.1-0730-037A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.530	53	2.087	1.3	.052
7.40	.291	23.5	.925	3	8	860.1-0740-023A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.7	3.057	41	1.614	1.3	.053
7.40	.291	38.3	1.508	5	8	860.1-0740-038A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.7	3.530	53	2.087	1.3	.053
7.40	.291	60.5	2.382	8	8	860.1-0740-060A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.7	4.909	84	3.307	1.3	.051
7.50	.295	23.9	.941	3	8	860.1-0750-023A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.057	41	1.614	1.4	.054
7.50	.295	38.8	1.528	5	8	860.1-0750-038A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.6	3.529	53	2.087	1.4	.054
7.50	.295	61.4	2.417	8	8	860.1-0750-061A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.7	4.909	84	3.307	1.3	.051
7.54	.297	24.0	.945	3	8	860.1-0754-023A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.056	41	1.614	1.4	.054
7.60	.299	24.2	.953	3	8	860.1-0760-024A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.056	41	1.614	1.4	.054
7.60	.299	38.7	1.524	5	10	860.1-0760-038A1-GM	★	★	★	☆	☆	★	10.0	.394	91	3.583	89.6	3.528	53	2.087	1.4	.054

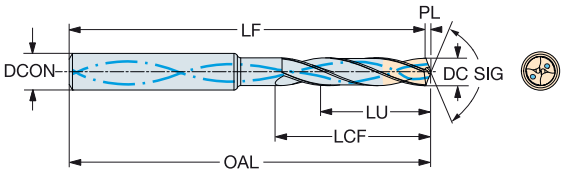
B76 E9 E28 E14

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
7.70	.303	24.5	.965	3	8	860.1-0770-024A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055
7.70	.303	63.0	2.480	8	8	860.1-0770-063A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.7	4.909	84	3.307	1.3	.051
7.80	.307	24.8	.976	3	8	860.1-0780-024A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.054	41	1.614	1.4	.056
7.80	.307	38.6	1.520	4	8	860.1-0780-038A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.6	3.527	53	2.087	1.4	.056
7.80	.307	63.8	2.512	8	8	860.1-0780-063A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.7	4.909	84	3.307	1.3	.051
7.90	.311	25.1	.988	3	8	860.1-0790-025A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.054	41	1.614	1.4	.057
7.90	.311	64.6	2.543	8	8	860.1-0790-064A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.6	4.906	84	3.307	1.4	.055
7.94	.313	25.3	.996	3	8	860.1-0794-025A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.6	3.053	41	1.614	1.4	.057
7.94	.313	38.4	1.512	4	8	860.1-0794-038A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.6	3.526	53	2.087	1.4	.057
7.94	.313	65.0	2.559	8	8	860.1-0794-064A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.6	4.906	84	3.307	1.4	.055
8.00	.315	25.5	1.004	3	8	860.1-0800-025A1-GM	★	★	★	☆	☆	★	8.0	.315	79	3.110	77.5	3.053	41	1.614	1.5	.057
8.00	.315	38.4	1.512	4	8	860.1-0800-038A1-GM	★	★	★	☆	☆	★	8.0	.315	91	3.583	89.5	3.525	53	2.087	1.5	.057
8.00	.315	65.5	2.579	8	8	860.1-0800-065A1-GM	★	★	★	☆	☆	★	8.0	.315	126	4.961	124.6	4.906	84	3.307	1.4	.055
8.10	.319	25.8	1.016	3	10	860.1-0810-025A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.5	3.446	47	1.850	1.5	.058
8.10	.319	42.0	1.654	5	10	860.1-0810-041A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.5	3.997	61	2.402	1.5	.058
8.10	.319	66.3	2.610	8	10	860.1-0810-066A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055
8.20	.323	26.1	1.028	3	10	860.1-0820-026A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059
8.20	.323	42.5	1.673	5	10	860.1-0820-042A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059
8.20	.323	67.1	2.642	8	10	860.1-0820-067A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055
8.30	.327	26.4	1.039	3	10	860.1-0830-026A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.5	3.444	47	1.850	1.5	.059
8.30	.327	43.0	1.693	5	10	860.1-0830-043A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.5	3.996	61	2.402	1.5	.059
8.30	.327	67.9	2.673	8	10	860.1-0830-067A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.6	5.929	106	4.173	1.4	.055
8.40	.331	26.7	1.051	3	10	860.1-0840-026A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.5	3.444	47	1.850	1.5	.060
8.40	.331	43.5	1.713	5	10	860.1-0840-043A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.5	3.995	61	2.402	1.5	.060
8.50	.335	27.0	1.063	3	10	860.1-0850-027A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.5	3.443	47	1.850	1.5	.061
8.50	.335	44.0	1.732	5	10	860.1-0850-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.5	3.994	61	2.402	1.5	.061
8.50	.335	69.5	2.736	8	10	860.1-0850-069A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059
8.60	.339	27.4	1.079	3	10	860.1-0860-027A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.442	47	1.850	1.6	.062
8.60	.339	44.6	1.756	5	10	860.1-0860-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.4	3.994	61	2.402	1.6	.062
8.60	.339	70.4	2.772	8	10	860.1-0860-070A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059
8.70	.343	27.7	1.091	3	10	860.1-0870-027A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.442	47	1.850	1.6	.062
8.70	.343	45.0	1.772	5	10	860.1-0870-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.4	3.993	61	2.402	1.6	.062
8.70	.343	71.2	2.803	8	10	860.1-0870-071A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.5	5.925	106	4.173	1.5	.059
8.73	.344	27.8	1.094	3	10	860.1-0873-027A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063
8.73	.344	71.4	2.811	8	10	860.1-0873-071A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.4	5.922	106	4.173	1.6	.063
8.80	.346	28.0	1.102	3	10	860.1-0880-028A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063
8.80	.346	44.9	1.768	5	10	860.1-0880-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063
8.90	.350	28.3	1.114	3	10	860.1-0890-028A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.440	47	1.850	1.6	.064
9.00	.354	28.6	1.126	3	10	860.1-0900-028A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.4	3.439	47	1.850	1.6	.064
9.00	.354	44.7	1.760	4	10	860.1-0900-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.4	3.991	61	2.402	1.6	.064
9.00	.354	73.6	2.898	8	10	860.1-0900-073A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.4	5.920	106	4.173	1.6	.064
9.13	.359	29.1	1.146	3	10	860.1-0913-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.439	47	1.850	1.7	.065
9.20	.362	29.3	1.154	3	10	860.1-0920-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.438	47	1.850	1.7	.066
9.30	.366	29.6	1.165	3	10	860.1-0930-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067
9.30	.366	44.4	1.748	4	10	860.1-0930-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.3	3.989	61	2.402	1.7	.067
9.40	.370	44.4	1.748	4	10	860.1-0940-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.3	3.988	61	2.402	1.7	.067
9.40	.370	76.9	3.028	8	10	860.1-0940-076A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.3	5.917	106	4.173	1.7	.067
9.50	.374	30.2	1.189	3	10	860.1-0950-030A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.436	47	1.850	1.7	.068
9.50	.374	44.3	1.744	4	10	860.1-0950-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.3	3.987	61	2.402	1.7	.068
9.50	.374	77.7	3.059	8	10	860.1-0950-077A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.3	5.916	106	4.173	1.7	.068
9.52	.375	30.3	1.193	3	10	860.1-0952-030A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.436	47	1.850	1.7	.068
9.52	.375	44.3	1.744	4	10	860.1-0952-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.3	3.987	61	2.402	1.7	.068
9.52	.375	77.9	3.067	8	10	860.1-0952-077A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.3	5.916	106	4.173	1.7	.068
9.60	.378	30.2	1.189	3	10	860.1-0960-030A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.3	3.435	47	1.850	1.7	.069
9.60	.378	44.2	1.740	4	10	860.1-0960-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.3	3.986	61	2.402	1.7	.069

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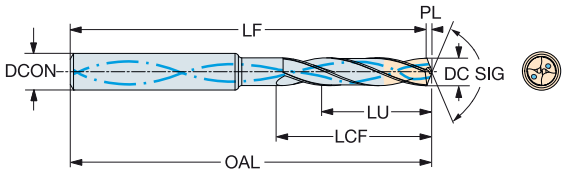


DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
9.70	.382	30.1	1.185	3	10	860.1-0970-030A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.2	3.434	47	1.850	1.8	.069
9.70	.382	44.1	1.736	4	10	860.1-0970-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.2	3.986	61	2.402	1.8	.069
9.70	.382	79.4	3.126	8	10	860.1-0970-079A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.2	5.915	106	4.173	1.8	.069
9.80	.386	30.0	1.181	3	10	860.1-0980-030A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.2	3.434	47	1.850	1.8	.070
9.80	.386	44.0	1.732	4	10	860.1-0980-044A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.2	3.985	61	2.402	1.8	.070
9.80	.386	80.2	3.157	8	10	860.1-0980-080A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.2	5.914	106	4.173	1.8	.070
9.90	.390	30.0	1.181	3	10	860.1-0990-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.2	3.433	47	1.850	1.8	.071
9.90	.390	44.0	1.732	4	10	860.1-0990-043A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.2	3.984	61	2.402	1.8	.071
9.92	.391	30.0	1.181	3	10	860.1-0992-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.2	3.433	47	1.850	1.8	.071
9.92	.391	81.2	3.197	8	10	860.1-0992-081A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.2	5.913	106	4.173	1.8	.071
10.00	.394	29.9	1.177	2	10	860.1-1000-029A1-GM	★		★	☆	☆	★	10.0	.394	89	3.504	87.2	3.432	47	1.850	1.8	.072
10.00	.394	43.9	1.728	4	10	860.1-1000-043A1-GM	★		★	☆	☆	★	10.0	.394	103	4.055	101.2	3.983	61	2.402	1.8	.072
10.00	.394	81.8	3.220	8	10	860.1-1000-081A1-GM	★		★	☆	☆	★	10.0	.394	152	5.984	150.2	5.913	106	4.173	1.8	.072
10.10	.398	32.1	1.264	3	12	860.1-1010-032A1-GM	★		★	☆	☆	★	12.0	.472	89	3.504	87.2	3.432	55	2.165	1.8	.072
10.10	.398	52.3	2.059	5	12	860.1-1010-052A1-GM	★		★	☆	☆	★	12.0	.472	103	4.055	101.2	3.983	71	2.795	1.8	.072
10.10	.398	82.6	3.252	8	12	860.1-1010-082A1-GM	★		★	☆	☆	★	12.0	.472	152	5.984	150.2	5.912	128	5.039	1.8	.072
10.20	.402	32.5	1.280	3	12	860.1-1020-032A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.943	55	2.165	1.9	.073
10.20	.402	52.9	2.083	5	12	860.1-1020-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.573	71	2.795	1.9	.073
10.20	.402	83.5	3.287	8	12	860.1-1020-083A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.1	7.014	128	5.039	1.9	.073
10.30	.406	32.8	1.291	3	12	860.1-1030-032A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.942	55	2.165	1.9	.074
10.30	.406	52.9	2.083	5	12	860.1-1030-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.572	71	2.795	1.9	.074
10.30	.406	84.3	3.319	8	12	860.1-1030-084A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.1	7.013	128	5.039	1.9	.074
10.32	.406	32.8	1.291	3	12	860.1-1032-032A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.942	55	2.165	1.9	.074
10.32	.406	52.9	2.083	5	12	860.1-1032-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.572	71	2.795	1.9	.074
10.40	.409	33.1	1.303	3	12	860.1-1040-033A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075
10.40	.409	52.8	2.079	5	12	860.1-1040-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075
10.50	.413	33.4	1.315	3	12	860.1-1050-033A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075
10.50	.413	52.7	2.075	5	12	860.1-1050-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.570	71	2.795	1.9	.075
10.50	.413	85.9	3.382	8	12	860.1-1050-085A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.1	7.011	128	5.039	1.9	.075
10.60	.417	33.7	1.327	3	12	860.1-1060-033A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.940	55	2.165	1.9	.076
10.70	.421	34.0	1.339	3	12	860.1-1070-034A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.939	55	2.165	1.9	.077
10.70	.421	52.5	2.067	4	12	860.1-1070-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.569	71	2.795	1.9	.077
10.71	.422	34.1	1.343	3	12	860.1-1071-034A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.1	3.939	55	2.165	1.9	.077
10.71	.422	52.5	2.067	4	12	860.1-1071-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.1	4.569	71	2.795	1.9	.077
10.80	.425	34.4	1.354	3	12	860.1-1080-034A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.0	3.938	55	2.165	2.0	.077
10.80	.425	52.5	2.067	4	12	860.1-1080-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.0	4.568	71	2.795	2.0	.077
10.80	.425	88.4	3.480	8	12	860.1-1080-088A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.0	7.009	128	5.039	2.0	.077
11.00	.433	35.0	1.378	3	12	860.1-1100-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079
11.00	.433	52.3	2.059	4	12	860.1-1100-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079
11.00	.433	90.0	3.543	8	12	860.1-1100-090A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.0	7.008	128	5.039	2.0	.079
11.10	.437	35.3	1.390	3	12	860.1-1110-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.0	3.936	55	2.165	2.0	.080
11.10	.437	52.2	2.055	4	12	860.1-1110-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.0	4.566	71	2.795	2.0	.080
11.10	.437	90.8	3.575	8	12	860.1-1110-090A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	178.0	7.007	128	5.039	2.0	.080
11.11	.437	35.4	1.394	3	12	860.1-1111-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.0	3.936	55	2.165	2.0	.080
11.11	.437	52.2	2.055	4	12	860.1-1111-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.0	4.566	71	2.795	2.0	.080
11.20	.441	35.6	1.402	3	12	860.1-1120-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	100.0	3.936	55	2.165	2.0	.080
11.20	.441	52.1	2.051	4	12	860.1-1120-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	116.0	4.565	71	2.795	2.0	.080
11.30	.445	52.1	2.051	4	12	860.1-1130-052A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	115.9	4.565	71	2.795	2.1	.081
11.50	.453	35.9	1.413	3	12	860.1-1150-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	99.9	3.933	55	2.165	2.1	.082
11.50	.453	51.9	2.043	4	12	860.1-1150-051A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	115.9	4.563	71	2.795	2.1	.082
11.50	.453	94.1	3.705	8	12	860.1-1150-094A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	177.9	7.004	128	5.039	2.1	.082
11.60	.457	35.8	1.409	3	12	860.1-1160-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	99.9	3.933	55	2.165	2.1	.083
11.70	.461	35.8	1.409	3	12	860.1-1170-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	99.9	3.932	55	2.165	2.1	.084
11.80	.465	35.7	1.406	3	12	860.1-1180-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	99.9	3.931	55	2.165	2.1	.085
11.80	.465	51.7	2.035	4	12	860.1-1180-051A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	115.9	4.561	71	2.795	2.1	.085
11.80	.465	96.5	3.799	8	12	860.1-1180-096A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	177.9	7.002	128	5.039	2.1	.085

B76

E9

E28

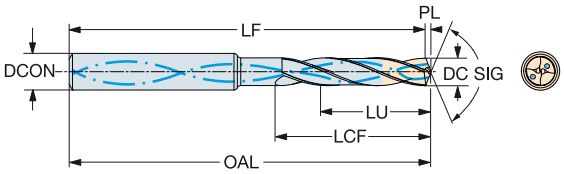
E14

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
11.90	.469	51.6	2.032	4	12	860.1-1190-051A1-GM	★		★	☆	☆	★	12.0	.472	118	4.646	115.8	4.560	71	2.795	2.2	.085
11.90	.469	97.4	3.835	8	12	860.1-1190-097A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	177.8	7.001	128	5.039	2.2	.085
12.00	.472	35.6	1.402	2	12	860.1-1200-035A1-GM	★		★	☆	☆	★	12.0	.472	102	4.016	99.8	3.930	55	2.165	2.2	.086
12.00	.472	51.6	2.032	4	14	860.1-1200-051A1-GM	★		★	☆	☆	★	14.0	.551	118	4.646	115.8	4.560	71	2.795	2.2	.086
12.00	.472	98.2	3.866	8	12	860.1-1200-098A1-GM	★		★	☆	☆	★	12.0	.472	180	7.087	177.8	7.001	128	5.039	2.2	.086
12.10	.476	56.7	2.232	4	14	860.1-1210-056A1-GM	★		★	☆	☆	★	14.0	.551	118	4.646	115.8	4.559	77	3.032	2.2	.087
12.20	.480	38.8	1.528	3	14	860.1-1220-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.8	4.125	60	2.362	2.2	.087
12.20	.480	56.6	2.228	4	14	860.1-1220-056A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.8	4.794	77	3.032	2.2	.087
12.30	.484	39.1	1.539	3	14	860.1-1230-039A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.8	4.124	60	2.362	2.2	.088
12.30	.484	100.6	3.961	8	14	860.1-1230-100A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.8	7.865	151	5.945	2.2	.088
12.40	.488	39.4	1.551	3	14	860.1-1240-039A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.7	4.124	60	2.362	2.3	.089
12.50	.492	39.4	1.551	3	14	860.1-1250-039A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.7	4.123	60	2.362	2.3	.090
12.50	.492	56.4	2.220	4	14	860.1-1250-056A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.7	4.792	77	3.032	2.3	.090
12.50	.492	102.3	4.028	8	14	860.1-1250-102A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.7	7.863	151	5.945	2.3	.090
12.70	.500	39.2	1.543	3	14	860.1-1270-039A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.7	4.122	60	2.362	2.3	.091
12.70	.500	56.2	2.213	4	14	860.1-1270-056A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.7	4.791	77	3.032	2.3	.091
12.70	.500	103.9	4.091	8	14	860.1-1270-103A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.7	7.862	151	5.945	2.3	.091
12.80	.504	104.7	4.122	8	14	860.1-1280-104A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.7	7.861	151	5.945	2.3	.092
13.00	.512	39.0	1.535	3	14	860.1-1300-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.6	4.119	60	2.362	2.4	.093
13.00	.512	56.0	2.205	4	14	860.1-1300-055A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.6	4.789	77	3.032	2.4	.093
13.00	.512	106.4	4.189	8	14	860.1-1300-106A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.6	7.860	151	5.945	2.4	.093
13.10	.516	55.9	2.201	4	14	860.1-1310-055A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.6	4.788	77	3.032	2.4	.094
13.25	.522	38.8	1.528	2	14	860.1-1325-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.6	4.118	60	2.362	2.4	.095
13.30	.524	38.8	1.528	2	14	860.1-1330-036A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.6	4.117	60	2.362	2.4	.095
13.50	.531	38.6	1.520	2	14	860.1-1350-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.5	4.116	60	2.362	2.5	.097
13.50	.531	55.6	2.189	4	14	860.1-1350-055A1-GM	★		★	☆	☆	★	14.0	.551	124	4.882	121.5	4.785	77	3.032	2.5	.097
13.50	.531	110.5	4.350	8	14	860.1-1350-110A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.5	7.856	151	5.945	2.5	.097
13.75	.541	38.4	1.512	2	14	860.1-1375-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.5	4.114	60	2.362	2.5	.099
13.80	.543	112.9	4.445	8	14	860.1-1380-112A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.5	7.854	151	5.945	2.5	.099
14.00	.551	38.2	1.504	2	14	860.1-1400-038A1-GM	★		★	☆	☆	★	14.0	.551	107	4.213	104.5	4.112	60	2.362	2.5	.100
14.00	.551	55.2	2.173	3	16	860.1-1400-055A1-GM	★		★	☆	☆	★	16.0	.630	124	4.882	121.5	4.782	77	3.032	2.5	.100
14.00	.551	114.5	4.508	8	14	860.1-1400-114A1-GM	★		★	☆	☆	★	14.0	.551	202	7.953	199.5	7.852	151	5.945	2.5	.100
14.25	.561	42.4	1.669	2	16	860.1-1425-042A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102
14.25	.561	60.4	2.378	4	16	860.1-1425-060A1-GM	★		★	☆	☆	★	16.0	.630	133	5.236	130.4	5.134	83	3.268	2.6	.102
14.29	.563	42.4	1.669	2	16	860.1-1429-042A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.4	4.425	65	2.559	2.6	.102
14.50	.571	42.2	1.661	2	16	860.1-1450-042A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.4	4.424	65	2.559	2.6	.104
14.50	.571	60.2	2.370	4	16	860.1-1450-060A1-GM	★		★	☆	☆	★	16.0	.630	133	5.236	130.4	5.132	83	3.268	2.6	.104
15.00	.591	41.8	1.646	2	16	860.1-1500-041A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.3	4.420	65	2.559	2.7	.107
15.00	.591	59.8	2.354	3	16	860.1-1500-059A1-GM	★		★	☆	☆	★	16.0	.630	133	5.236	130.3	5.129	83	3.268	2.7	.107
15.50	.610	41.4	1.630	2	16	860.1-1550-041A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.2	4.417	65	2.559	2.8	.111
15.87	.625	41.1	1.618	2	16	860.1-1587-041A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.1	4.414	65	2.559	2.9	.114
15.87	.625	59.1	2.327	3	16	860.1-1587-059A1-GM	★		★	☆	☆	★	16.0	.630	133	5.236	130.1	5.123	83	3.268	2.9	.114
16.00	.630	41.0	1.614	2	16	860.1-1600-041A1-GM	★		★	☆	☆	★	16.0	.630	115	4.528	112.1	4.413	65	2.559	2.9	.115
16.00	.630	59.0	2.323	3	6	860.1-1600-059A1-GM	★		★	☆	☆	★	6.0	.236	133	5.236	130.1	5.122	83	3.268	2.9	.115
16.00	.630	130.9	5.154	8	16	860.1-1600-130A1-GM	★		★	☆	☆	★	16.0	.630	227	8.937	224.1	8.822	172	6.772	2.9	.115

B76 E9 E28 E14

SANDVIK Coromant

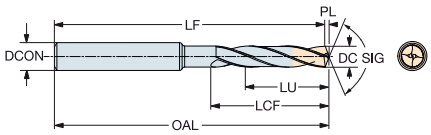
FRE

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction externe de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
3.00	.118	9.5	.374	3	6	860.1-0300-009A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.00	.118	15.5	.610	5	6	860.1-0300-015A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.10	.122	9.9	.390	3	6	860.1-0310-009A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.10	.122	16.1	.634	5	6	860.1-0310-016A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.20	.126	10.2	.402	3	6	860.1-0320-010A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.5	2.421	20	.787	0.5	.020
3.20	.126	16.6	.654	5	6	860.1-0320-016A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020
3.30	.130	10.5	.413	3	6	860.1-0330-010A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.30	.130	17.1	.673	5	6	860.1-0330-017A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.38	.133	17.5	.689	5	6	860.1-0338-017A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.40	.134	10.8	.425	3	6	860.1-0340-010A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.40	.134	17.6	.693	5	6	860.1-0340-017A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.50	.138	11.1	.437	3	6	860.1-0350-011A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.50	.138	18.1	.713	5	6	860.1-0350-018A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.60	.142	11.5	.453	3	6	860.1-0360-011A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.60	.142	18.7	.736	5	6	860.1-0360-018A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.70	.146	11.8	.465	3	6	860.1-0370-011A0-GM	★	☆	★	☆	★	6.0	.236	62	2.441	61.4	2.417	20	.787	0.6	.024
3.70	.146	19.2	.756	5	6	860.1-0370-019A0-GM	★		★	☆	☆	6.0	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024
3.80	.150	12.1	.476	3	6	860.1-0380-012A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.4	2.575	24	.945	0.6	.024
3.80	.150	19.7	.776	5	6	860.1-0380-019A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024
3.90	.154	12.4	.488	3	6	860.1-0390-012A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
3.90	.154	20.2	.795	5	6	860.1-0390-020A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.00	.157	12.7	.500	3	6	860.1-0400-012A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.00	.157	20.7	.815	5	6	860.1-0400-020A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.10	.161	13.0	.512	3	6	860.1-0410-013A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.10	.161	21.2	.835	5	6	860.1-0410-021A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.20	.165	13.4	.528	3	6	860.1-0420-013A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.20	.165	21.8	.858	5	6	860.1-0420-021A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.30	.169	13.7	.539	3	6	860.1-0430-013A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.30	.169	22.3	.878	5	6	860.1-0430-022A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028
4.40	.173	14.0	.551	3	6	860.1-0440-014A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.3	2.571	24	.945	0.7	.028
4.50	.177	14.3	.563	3	6	860.1-0450-014A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.50	.177	23.3	.917	5	6	860.1-0450-023A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031
4.60	.181	14.6	.575	3	6	860.1-0460-014A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.60	.181	23.8	.937	5	6	860.1-0460-023A0-GM	★		★	☆	☆	6.0	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031
4.70	.185	14.6	.575	3	6	860.1-0470-014A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	24	.945	0.8	.031
4.80	.189	15.3	.602	3	6	860.1-0480-015A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
4.80	.189	24.9	.980	5	6	860.1-0480-024A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031
4.90	.193	15.6	.614	3	6	860.1-0490-015A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
5.00	.197	15.9	.626	3	6	860.1-0500-015A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031
5.00	.197	25.9	1.020	5	6	860.1-0500-025A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031
5.10	.201	16.2	.638	3	6	860.1-0510-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.10	.201	26.4	1.039	5	6	860.1-0510-026A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.20	.205	16.5	.650	3	6	860.1-0520-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.20	.205	26.9	1.059	5	6	860.1-0520-026A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.30	.209	16.6	.654	3	6	860.1-0530-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.30	.209	27.5	1.083	5	6	860.1-0530-027A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.40	.213	16.5	.650	3	6	860.1-0540-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.50	.217	16.4	.646	2	6	860.1-0550-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035
5.50	.217	28.5	1.122	5	6	860.1-0550-028A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035
5.60	.220	16.3	.642	2	6	860.1-0560-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.60	.220	29.0	1.142	5	6	860.1-0560-029A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039
5.80	.228	16.2	.638	2	6	860.1-0580-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
5.90	.232	30.6	1.205	5	6	860.1-0590-030A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039
6.00	.236	16.0	.630	2	6	860.1-0600-016A0-GM	★	☆	★	☆	★	6.0	.236	66	2.598	65.0	2.559	28	1.102	1.0	.039
6.00	.236	31.1	1.224	5	6	860.1-0600-031A0-GM	★		★	☆	☆	6.0	.236	82	3.228	81.0	3.189	44	1.732	1.0	.039
6.10	.240	19.4	.764	3	8	860.1-0610-019A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	78.0	3.071	34	1.339	1.0	.039
6.10	.240	31.6	1.244	5	8	860.1-0610-031A0-GM	★		★	☆	☆	8.0	.315	91	3.583	90.0	3.543	53	2.087	1.0	.039
6.20	.244	19.7	.776	3	8	860.1-0620-019A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043
6.20	.244	32.1	1.264	5	8	860.1-0620-032A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043

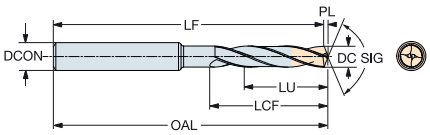
B76 E9 E28 E14

Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction externe de liquide de coupe

TCHA H9
SIG 140°



DC	DC"	LU	LU"	ULDR	CZC_{MS}	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	H X1BM	Dimensions, mm, pouce $DCON_{MS}$	$DCON_{MS}$"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
6.30	.248	20.0	.787	3	8	860.1-0630-020A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043
6.30	.248	32.6	1.283	5	8	860.1-0630-032A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043
6.40	.252	33.2	1.307	5	8	860.1-0640-033A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043
6.50	.256	20.7	.815	3	8	860.1-0650-020A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043
6.50	.256	33.7	1.327	5	8	860.1-0650-033A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043
6.60	.260	20.6	.811	3	8	860.1-0660-020A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043
6.70	.264	20.5	.807	3	8	860.1-0670-020A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.9	3.067	34	1.339	1.1	.043
6.70	.264	34.7	1.366	5	8	860.1-0670-034A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.9	3.539	53	2.087	1.1	.043
6.80	.268	20.4	.803	3	8	860.1-0680-020A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.8	3.063	34	1.339	1.2	.047
6.80	.268	35.2	1.386	5	8	860.1-0680-035A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047
6.90	.272	35.8	1.409	5	8	860.1-0690-035A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047
7.00	.276	22.3	.878	3	8	860.1-0700-022A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047
7.00	.276	36.3	1.429	5	8	860.1-0700-036A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.8	3.535	53	2.087	1.2	.047
7.10	.280	22.6	.890	3	8	860.1-0710-022A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.8	3.063	41	1.614	1.2	.047
7.20	.283	22.9	.902	3	8	860.1-0720-022A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.7	3.059	41	1.614	1.3	.052
7.50	.295	38.8	1.528	5	8	860.1-0750-038A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.7	3.532	53	2.087	1.3	.051
7.70	.303	24.5	.965	3	8	860.1-0770-024A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.6	3.055	41	1.614	1.4	.055
7.80	.307	24.8	.976	3	8	860.1-0780-024A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.6	3.054	41	1.614	1.4	.056
8.00	.315	25.5	1.004	3	8	860.1-0800-025A0-GM	★	☆	★	☆	★	8.0	.315	79	3.110	77.5	3.053	41	1.614	1.5	.057
8.00	.315	38.4	1.512	4	8	860.1-0800-038A0-GM	★		★	☆	☆	8.0	.315	91	3.583	89.6	3.528	53	2.087	1.4	.055
8.10	.319	25.8	1.016	3	10	860.1-0810-025A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.5	3.446	47	1.850	1.5	.058
8.20	.323	26.1	1.028	3	10	860.1-0820-026A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.5	3.445	47	1.850	1.5	.059
8.30	.327	26.4	1.039	3	10	860.1-0830-026A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.5	3.444	47	1.850	1.5	.059
8.30	.327	43.0	1.693	5	10	860.1-0830-043A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.6	4.000	61	2.402	1.4	.055
8.40	.331	26.7	1.051	3	10	860.1-0840-026A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.5	3.444	47	1.850	1.5	.060
8.50	.335	27.0	1.063	3	10	860.1-0850-027A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.5	3.443	47	1.850	1.5	.061
8.50	.335	44.0	1.732	5	10	860.1-0850-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.5	3.994	61	2.402	1.5	.061
8.60	.339	27.4	1.079	3	10	860.1-0860-027A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.4	3.442	47	1.850	1.6	.062
8.60	.339	44.6	1.756	5	10	860.1-0860-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.4	3.994	61	2.402	1.6	.062
8.70	.343	27.7	1.091	3	10	860.1-0870-027A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.4	3.442	47	1.850	1.6	.062
8.70	.343	45.0	1.772	5	10	860.1-0870-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.4	3.993	61	2.402	1.6	.062
8.80	.346	28.0	1.102	3	10	860.1-0880-028A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.4	3.441	47	1.850	1.6	.063
8.80	.346	44.9	1.768	5	10	860.1-0880-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.4	3.992	61	2.402	1.6	.063
9.00	.354	28.6	1.126	3	10	860.1-0900-028A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.4	3.439	47	1.850	1.6	.064
9.00	.354	44.7	1.760	4	10	860.1-0900-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.4	3.991	61	2.402	1.6	.064
9.30	.366	29.6	1.165	3	10	860.1-0930-029A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.3	3.437	47	1.850	1.7	.067
9.50	.374	30.2	1.189	3	10	860.1-0950-030A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.3	3.436	47	1.850	1.7	.068
9.50	.374	44.3	1.744	4	10	860.1-0950-044A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.3	3.987	61	2.402	1.7	.068
9.80	.386	30.0	1.181	3	10	860.1-0980-030A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.2	3.434	47	1.850	1.8	.070
10.00	.394	29.9	1.177	2	10	860.1-1000-029A0-GM	★		★	☆	★	10.0	.394	89	3.504	87.2	3.432	47	1.850	1.8	.072
10.00	.394	43.9	1.728	4	10	860.1-1000-043A0-GM	★		★	☆	☆	10.0	.394	103	4.055	101.2	3.983	61	2.402	1.8	.072
10.20	.402	32.5	1.280	3	12	860.1-1020-032A0-GM	★		★	☆	★	12.0	.472	102	4.016	100.1	3.943	55	2.165	1.9	.073
10.20	.402	52.9	2.083	5	12	860.1-1020-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.1	4.573	71	2.795	1.9	.073
10.30	.406	52.9	2.083	5	12	860.1-1030-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.1	4.572	71	2.795	1.9	.074
10.40	.409	33.1	1.303	3	12	860.1-1040-033A0-GM	★		★	☆	★	12.0	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075
10.40	.409	52.8	2.079	5	12	860.1-1040-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.1	4.571	71	2.795	1.9	.075
10.50	.413	33.4	1.315	3	12	860.1-1050-033A0-GM	★		★	☆	★	12.0	.472	102	4.016	100.1	3.941	55	2.165	1.9	.075
10.50	.413	52.7	2.075	5	12	860.1-1050-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.1	4.570	71	2.795	1.9	.075
10.80	.425	52.5	2.067	4	12	860.1-1080-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.0	4.568	71	2.795	2.0	.077
11.00	.433	35.0	1.378	3	12	860.1-1100-035A0-GM	★		★	☆	★	12.0	.472	102	4.016	100.0	3.937	55	2.165	2.0	.079
11.00	.433	52.3	2.059	4	12	860.1-1100-052A0-GM	★		★	☆	☆	12.0	.472	118	4.646	116.0	4.567	71	2.795	2.0	.079
12.00	.472	35.6	1.402	2	12	860.1-1200-035A0-GM	★		★	☆	★	12.0	.472	102	4.016	99.8	3.930	55	2.165	2.2	.086
12.00	.472	51.6	2.032	4	12	860.1-1200-051A0-GM	★		★	☆	☆	12.0	.472	118	4.646	115.8	4.560	71	2.795	2.2	.086
12.50	.492	39.4	1.551	3	14	860.1-1250-039A0-GM	★		★	☆	★	14.0	.551	107	4.213	104.7	4.123	60	2.362	2.3	.090
12.60	.496	39.3	1.547	3	14	860.1-1260-039A0-GM	★		★	☆	★	14.0	.551	107	4.213	104.7	4.122	60	2.362	2.3	.090
13.00	.512	39.0	1.535	3	14	860.1-1300-038A0-GM	★		★	☆	★	14.0	.551	107	4.213	104.6	4.119	60	2.362	2.4	.093
14.00	.551	38.2	1.504	2	14	860.1-1400-038A0-GM	★		★	☆	★	14.0	.551	107	4.213	104.5	4.112	60	2.362	2.5	.100
14.00	.551	55.2	2.173	3	14	860.1-1400-055A0-GM	★		★	☆	☆	14.0	.551	124	4.882	121.5	4.782	77	3.032	2.5	.100

B76 E9 E28 E14

SANDVIK Coromant

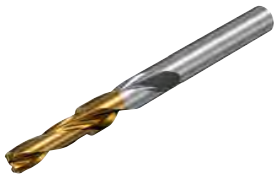
FRE

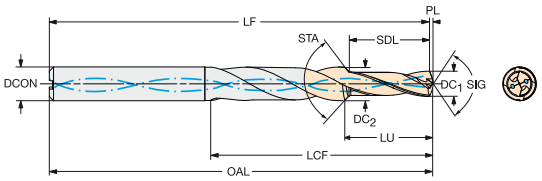
Foret carbure monobloc CoroDrill® 860

Multi-matières

Adduction interne de liquide de coupe

TCHA H9
SIG 140°





Foret à chanfreiner/lamer

DC1	DC1"	DC2	DC2"	SDL	SDL"	STA	LU	LU"	CZCMS	Référence de commande	P X1BM	M X1BM	K X1BM	N X1BM	S X1BM	H X1BM	Dimensions, mm, pouce DCONMS	DCONMS"	OAL	OAL"	LF	LF"	LCF	LCF"	PL	PL"
3.35	.132	4.50	.177	10.10	.398	90°	11.3	.445	6	860.2-0335-011A1-GM	★	☆	★	☆	☆	★	6.0	.236	66	2.598	61.4	2.417	19	.748	0.6	.024
3.40	.134	4.60	.181	10.20	.402	90°	11.4	.449	6	860.2-0340-011A1-GM	★	☆	★	☆	☆	★	6.0	.236	66	2.598	65.4	2.575	19	.748	0.6	.024
4.25	.167	5.70	.224	12.80	.504	90°	14.3	.563	6	860.2-0425-014A1-GM	★	☆	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	23	.906	0.7	.028
4.30	.169	5.80	.228	13.00	.512	90°	14.5	.571	6	860.2-0430-014A1-GM	★	☆	★	☆	☆	★	6.0	.236	66	2.598	65.3	2.571	23	.906	0.7	.028
4.65	.183	5.90	.232	14.00	.551	90°	15.5	.610	6	860.2-0465-015A1-GM	★	★	★	☆	☆	★	6.0	.236	66	2.598	65.2	2.567	23	.906	0.8	.031
5.00	.197	6.80	.268	15.00	.591	90°	16.8	.661	8	860.2-0500-016A1-GM	★	☆	★	☆	☆	★	8.0	.315	79	3.110	78.2	3.079	28	1.102	0.8	.031
5.10	.201	6.90	.272	15.30	.602	90°	17.1	.673	8	860.2-0510-017A1-GM	★	☆	★	☆	☆	★	8.0	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035
5.50	.217	7.40	.291	16.60	.654	90°	18.6	.732	8	860.2-0550-018A1-GM	★	☆	★	☆	☆	★	8.0	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035
5.55	.219	7.50	.295	16.70	.657	90°	18.7	.736	8	860.2-0555-018A1-GM	★	☆	★	☆	☆	★	8.0	.315	79	3.110	78.1	3.075	28	1.102	0.9	.035
6.60	.260	8.90	.350	19.90	.783	90°	22.3	.878	10	860.2-0660-022A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.9	3.461	37	1.457	1.1	.043
6.75	.266	9.10	.358	20.30	.799	90°	22.7	.894	10	860.2-0675-022A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047
6.85	.270	9.20	.362	20.60	.811	90°	23.0	.906	10	860.2-0685-023A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047
6.90	.272	9.30	.366	20.70	.815	90°	23.2	.913	10	860.2-0690-023A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047
7.00	.276	9.50	.374	21.10	.831	90°	23.6	.929	10	860.2-0700-023A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.8	3.457	37	1.457	1.2	.047
7.40	.291	9.80	.386	22.20	.874	90°	24.7	.972	10	860.2-0740-024A1-GM	★	☆	★	☆	☆	★	10.0	.394	89	3.504	87.7	3.453	37	1.457	1.3	.051
8.00	.315	10.80	.425	24.00	.945	90°	26.9	1.059	12	860.2-0800-026A1-GM	★	☆	★	☆	☆	★	12.0	.472	102	4.016	100.6	3.961	42	1.654	1.4	.055
8.50	.335	11.50	.453	25.50	1.004	90°	28.5	1.122	12	860.2-0850-028A1-GM	★	☆	★	☆	☆	★	12.0	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059
8.60	.339	11.60	.457	25.80	1.016	90°	28.9	1.138	12	860.2-0860-028A1-GM	★	☆	★	☆	☆	★	12.0	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059
8.70	.343	11.70	.461	26.10	1.028	90°	29.2	1.150	12	860.2-0870-029A1-GM	★	☆	★	☆	☆	★	12.0	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059
9.00	.354	11.80	.465	27.00	1.063	90°	30.0	1.181	12	860.2-0900-030A1-GM	★	☆	★	☆	☆	★	12.0	.472	102	4.016	100.5	3.957	42	1.654	1.5	.059
10.25	.404	13.80	.543	30.80	1.213	90°	34.4	1.354	14	860.2-1025-034A1-GM	★	☆	★	☆	☆	★	14.0	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071
10.30	.406	13.80	.543	31.00	1.220	90°	34.6	1.362	14	860.2-1030-034A1-GM	★	☆	★	☆	☆	★	14.0	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071
10.40	.409	13.80	.543	31.20	1.228	90°	34.8	1.370	14	860.2-1040-034A1-GM	★	☆	★	☆	☆	★	14.0	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071
10.50	.413	13.80	.543	31.60	1.244	90°	35.2	1.386	14	860.2-1050-035A1-GM	★	☆	★	☆	☆	★	14.0	.551	107	4.213	105.2	4.142	52	2.047	1.8	.071
12.00	.472	15.80	.622	36.00	1.417	90°	40.1	1.579	16	860.2-1200-040A1-GM	★	☆	★	☆	☆	★	16.0	.630	115	4.528	112.9	4.445	59	2.323	2.1	.083
14.00	.551	18.90	.744	42.10	1.657	90°	47.1	1.854	20	860.2-1400-047A1-GM	★	☆	★	☆	☆	★	20.0	.787	131	5.157	128.6	5.063	78	3.071	2.4	.094

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